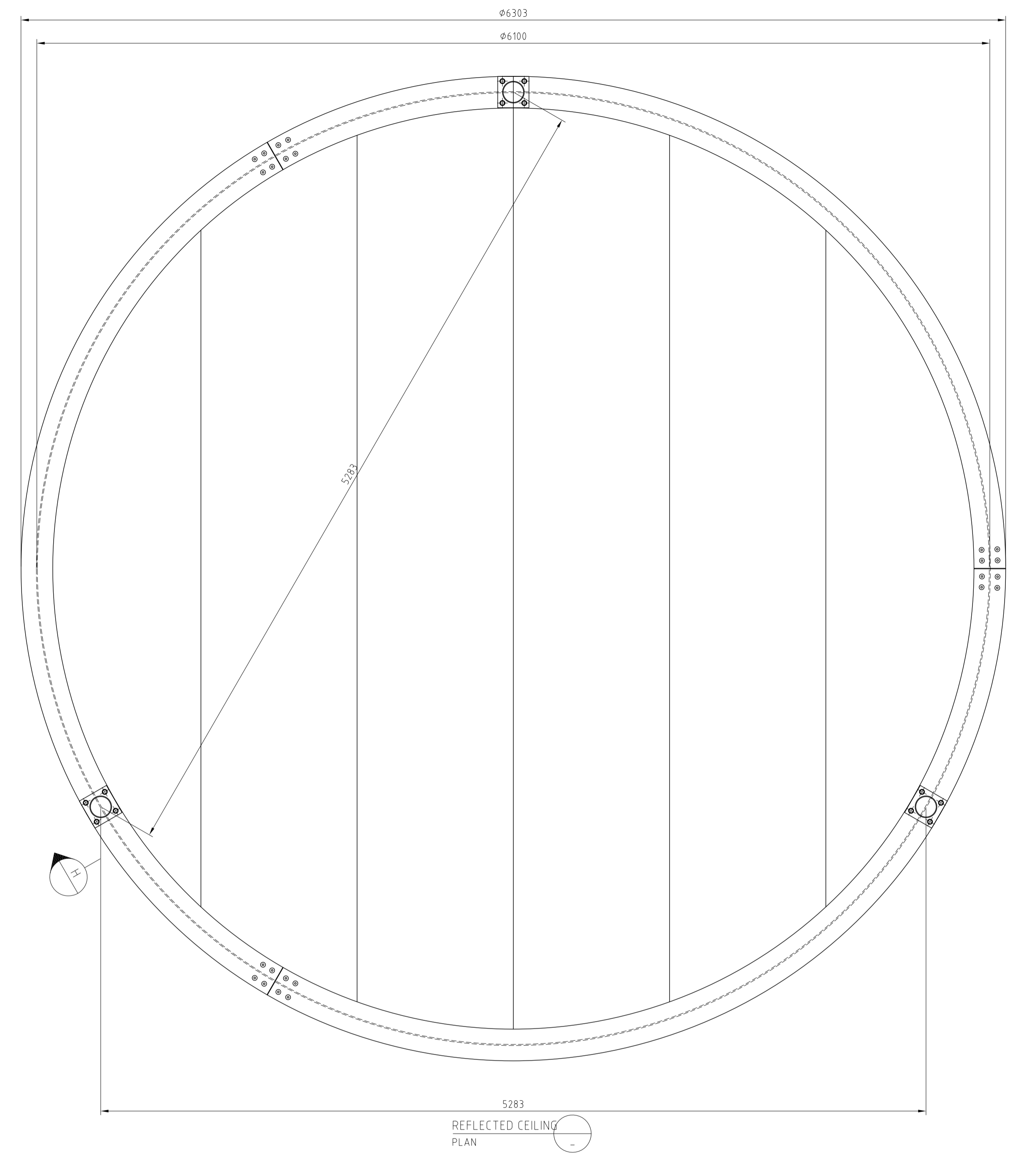
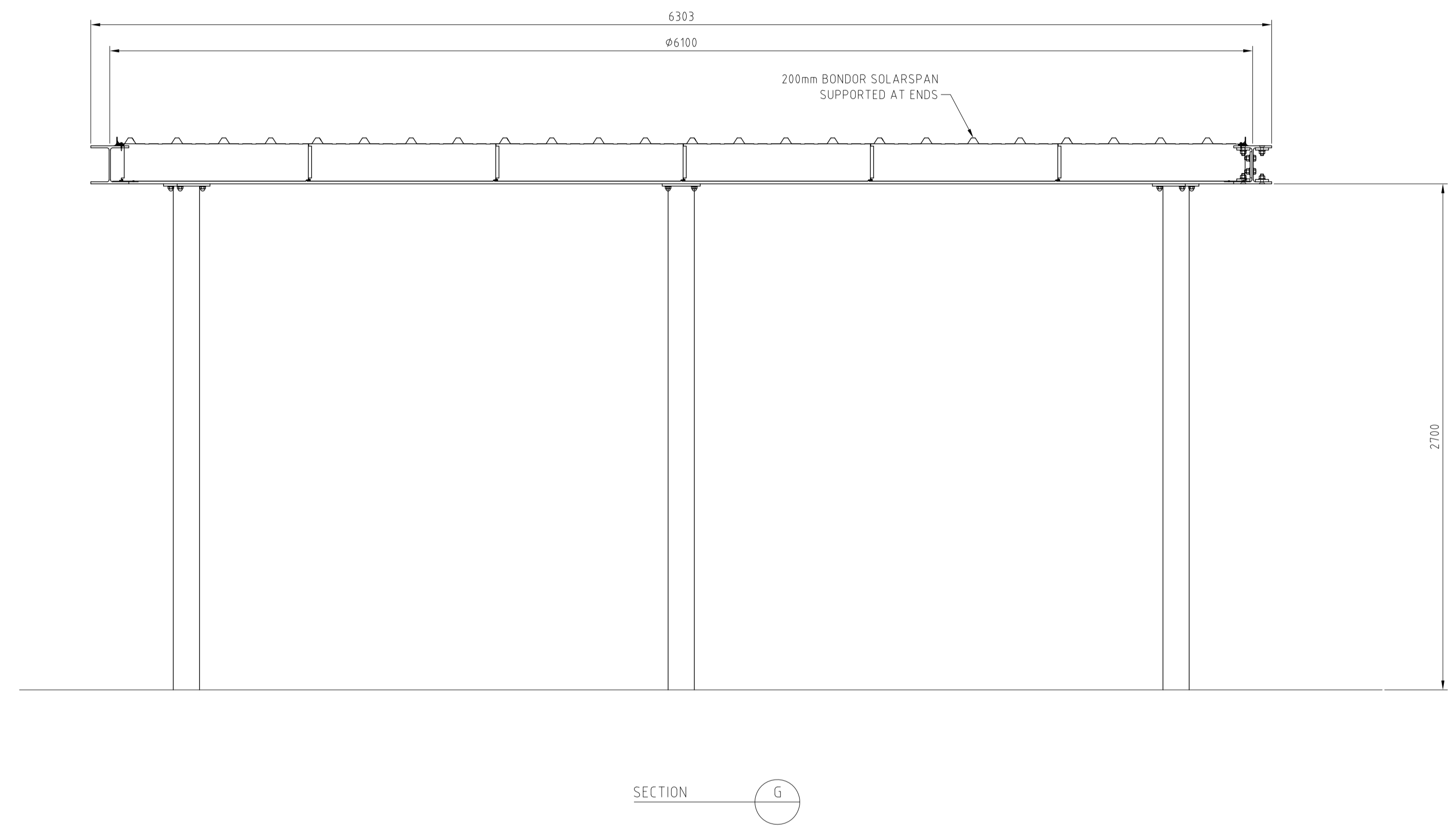




Alamanda

Insulated Roof Panels
Over All Roof Diameter : 6300mm Structural Members :
Hot Dip Galvanised Steel with Powder Coat Finish

Product Code : **AL-6300-1**



- NOTES:**
- MILD STEEL FINISH : GALVANISED TO AS/NZS4680 - 2006.
COATING TO BE FREE FROM RUNS, DAGS, SPIKES,
UNEVEN SURFACES & ROUGHNESS OR OTHER DEFECTS
TO ACHIEVE AN ARCHITECTURAL FINISH
 - POWDER COATED FINISH : ETCH BLAST CLASS 1,
TOP COAT POWDER COAT
COLOUR : TO BE CONFIRMED
 - ALL WELDING TO BE FULL FILLET WELD.
 - PROVIDE DRILLED HOLE IN ALL CLOSED SECTIONS
FOR GALVANISING
 - ALL GRATING INSTALLED TO MANUFACTURERS SPEC INCLUDING ALL FIXINGS/ETC.
DESIGN CRITERIA:
SOIL CLASS EQUIVALENT CLASS A OR S
MIN 150KPA ALLOWABLE BEARING PRESSURE
LIVE LOAD ALLOWANCE = 3KPA
WIND LOADING N2 TO AS4055 EQUIVALENT

A	DRAWING ISSUED FOR APPROVAL	RAL	28-7-2023
REV.	DESCRIPTION	BY	DATE
IRONCLAD <small>ARCHITECTURAL METALWORK WA</small>			
1/47 Holder Way Malaga WA 6090		08 9248 8844 www.ironcladwa.com.au	
CLIENT:			
DESCRIPTION: ALAMANDA SHADE STRUCTURE			
SCALE AT AS 1:20	DATE 28-7-2023	DRAWN RAL	CHECKED
PROJECT NO.	DRAWING NO. AL-6300-1	REVISION A	